

# Certificate



in accordance with DIN 6701 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles

Accredited certification body according to DIN EN ISO/IEC 17065 (DAkKS D-ZE-20147-01-00)

**Company:** Edelstahl-Laser-Technik GmbH

**Location:** Am Steinbruch 1  
01920 Haselbachtal  
GERMANY

**Validity:** Class A2  
Manufacture  
  
Class A3  
Process design

**Main function:** F, D, S  
**Pre-treatment methods:** BL, ET  
**Production methods:** SO, TK, HU, AN  
**Test methods:** -  
**Degree of mechanization:** M  
(See code table A-Z-Guideline)

**Supervisors:** S. annex

**Remarks:** Bonding work according to DIN 6701 will be carried out in the Bonding area at the upper level of the "Elektrik-Halle". Before the first adhesive bonding classified as A2 will be produced the certification body has to be contacted.

**Certificate no.:** CERT/6701/A2/F2-1/2019/380

**Valid from:** September 27, 2019  
**Valid until:** September 23, 2022

**Issued on:** September 27, 2019  
**Changed on:** April 26, 2021

Frank Stein  
Head of Certification Body



# General Regulations

The new application has to be submitted to the certification body at least **two month** before the certificate expires if the suitability of the user-company shall be certificated furthermore.

## Changes within the time of validity of the certificate

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under "pretreatment methods", "production processes", "test methods" and "degree of mechanisation". The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

## Withdrawal of the certificate

The German railway authority or the certification body can withdraw certificate if:

- 1) There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
- 2) There is a serious shortcoming in the supervision of the adhesive bonding work as required by this standard;
- 3) There is no authorised supervision of the adhesive bonding work;
- 4) The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
- 5) Other conditions required by this standard are no longer fulfilled;
- 6) The period of validity has expired;
- 7) The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body. The certification body has to inform the German railway authority EBA.

## Distribution

1. Submitter (original)
2. EBA, German railway authority (copy)
3. Folder (copy)

## Annex

**Number of Certificate:** CERT/6701/A2/F2-1/2019/380

**Supervisor in Charge (SiC):** Mr. Stefan Bahrig, born on April 03, 1980 / EAS

**Equally Authorized Supervisors:** -

**Other Supervisor:** Mr. Sven Neumann, born on February 03, 1973 / EAB